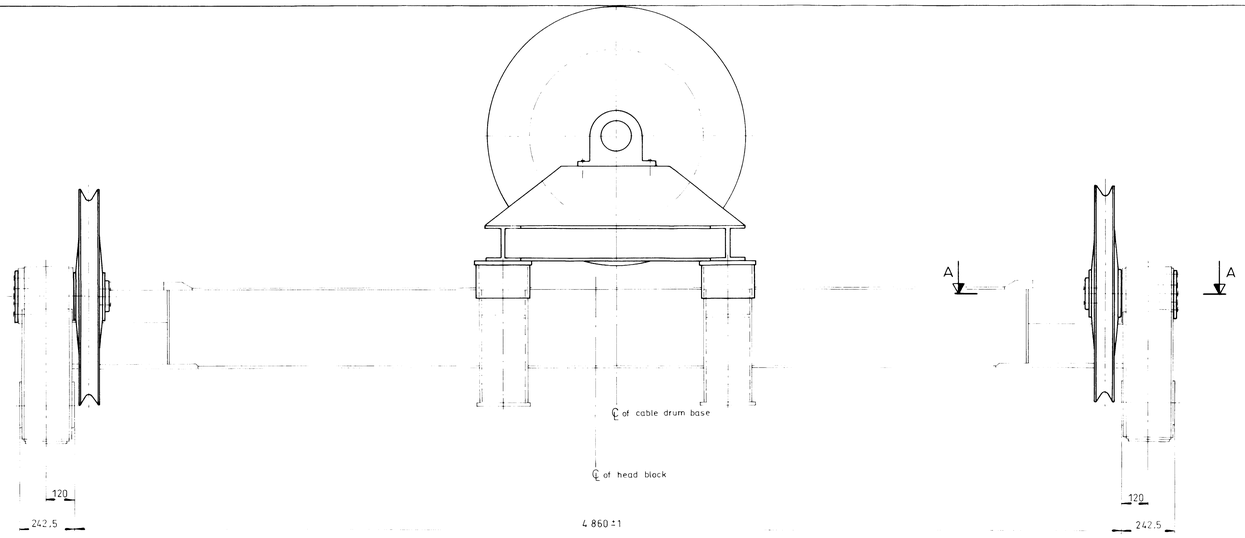
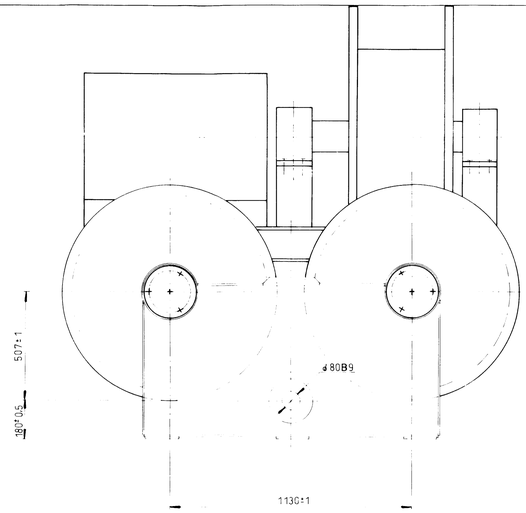
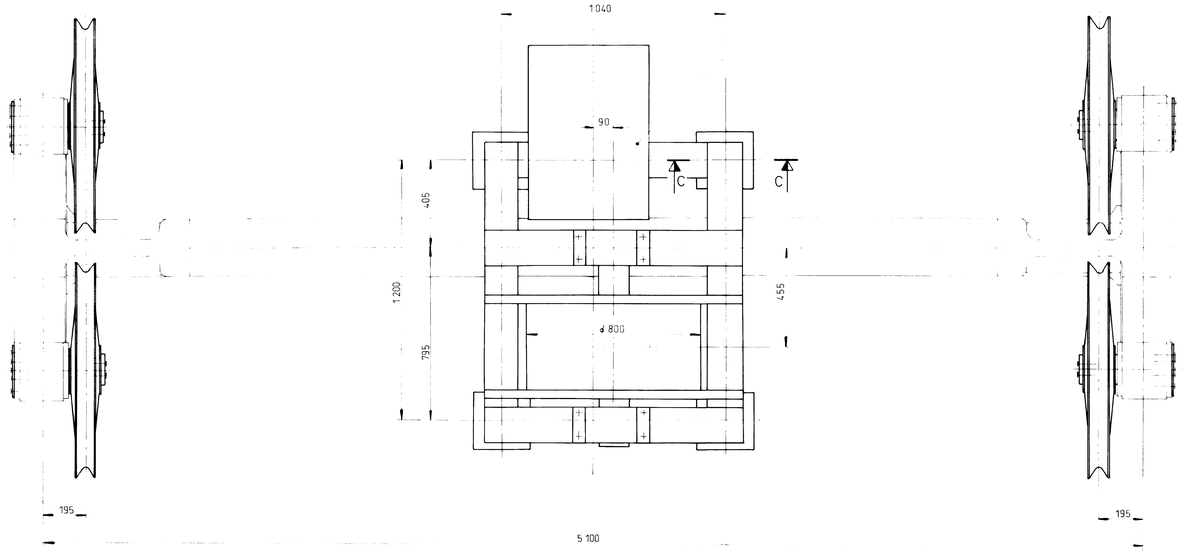
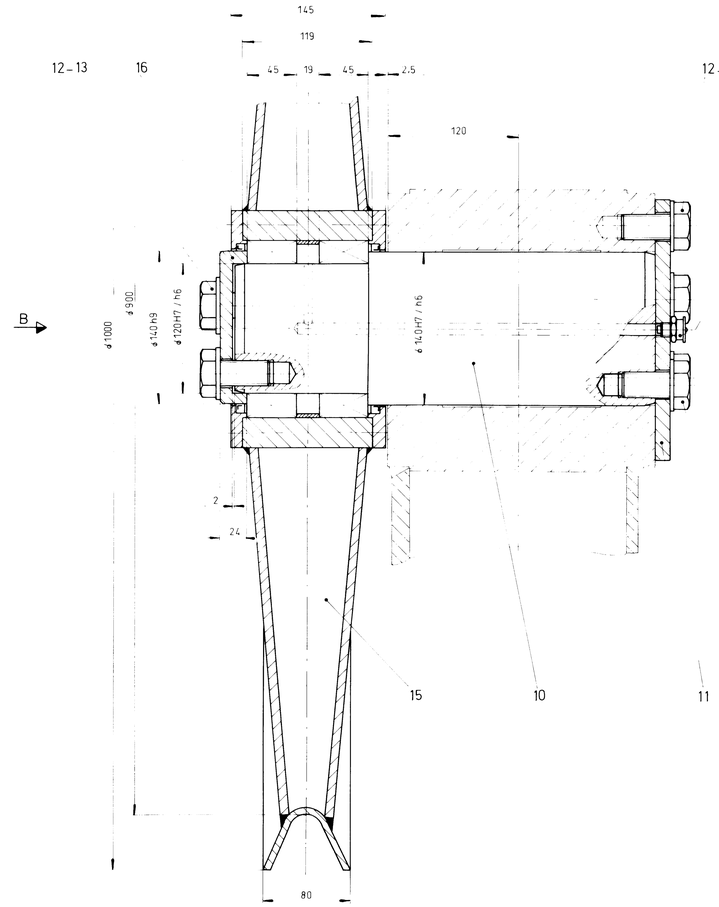


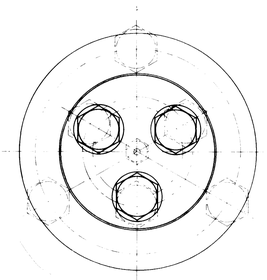


1



12 – 13 16 12 – 13 14 DIN 3404 – AR 1/4"



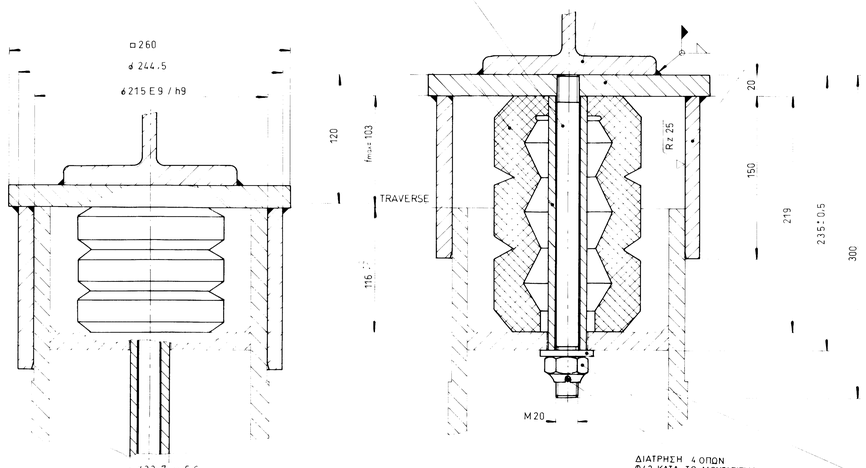


VIEW B
SCALE 1 : 2

SECTION A-A
SCALE 1 : 2

5 6 4 1 2 3

15 10 11 12 – 13
DIN 933 – M24x40
DIN 6796 – 24



SECTION C-C
SCALE 1 : 2

ΔΙΑΤΡΗΣΗ 4 ΟΠΩΝ Φ42 ΚΑΤΑ ΤΟ ΜΟΝΤΑΡΙΣΜΑ
DRILL DURING ASSEMBLY 4 HOLES ø42

9 8 DIN 935 – M20 7 DIN 7349 – 21

ø215E9 +0.215 +0.100
Συναρμογή Fit | Ανοχές Tolerances

Επίπ. Άκρα μέση DIN 7168
Rough, Average, B DIN 8570
Γενικές Επιφάνειες DIN ISO 1302
Machined surfaces DIN 1412
Αιχμές Τόρνου DIN 6784
Γενικές Ανοχές DIN 7168 m

Permiss Dev. mean DIN 7168
Accuracy B DIN 8570
Surface Quality DIN ISO 1302
Welding Details DIN 1912
Workpiece Edges DIN 6784
General Tolerances DIN 7168 m

A/A Index	Ημερομηνία Date	Τροποποίηση Modification	Έλεγχος Check	Έγκριση Approval

Πελάτης/Customer
T. P. A.

Παρατήρησεις/Remarks

Έργο/Project
ROCONTAIN V

Αντικείμενο/Object
HEAD BLOCK
ΔΟΚΟΣ ΑΝΑΡΤΗΣΕΩΣ

Υλικό/Material
acc. to material list

Βάρος/Weight
1 498 kg

Σχεδιάσθηκε Designed	Ελέγχθηκε Checked	Εγκρίθηκε Approved	Ημερομηνία/Date 5/92	Κλίμακα/Scale 1:10 (1:2)